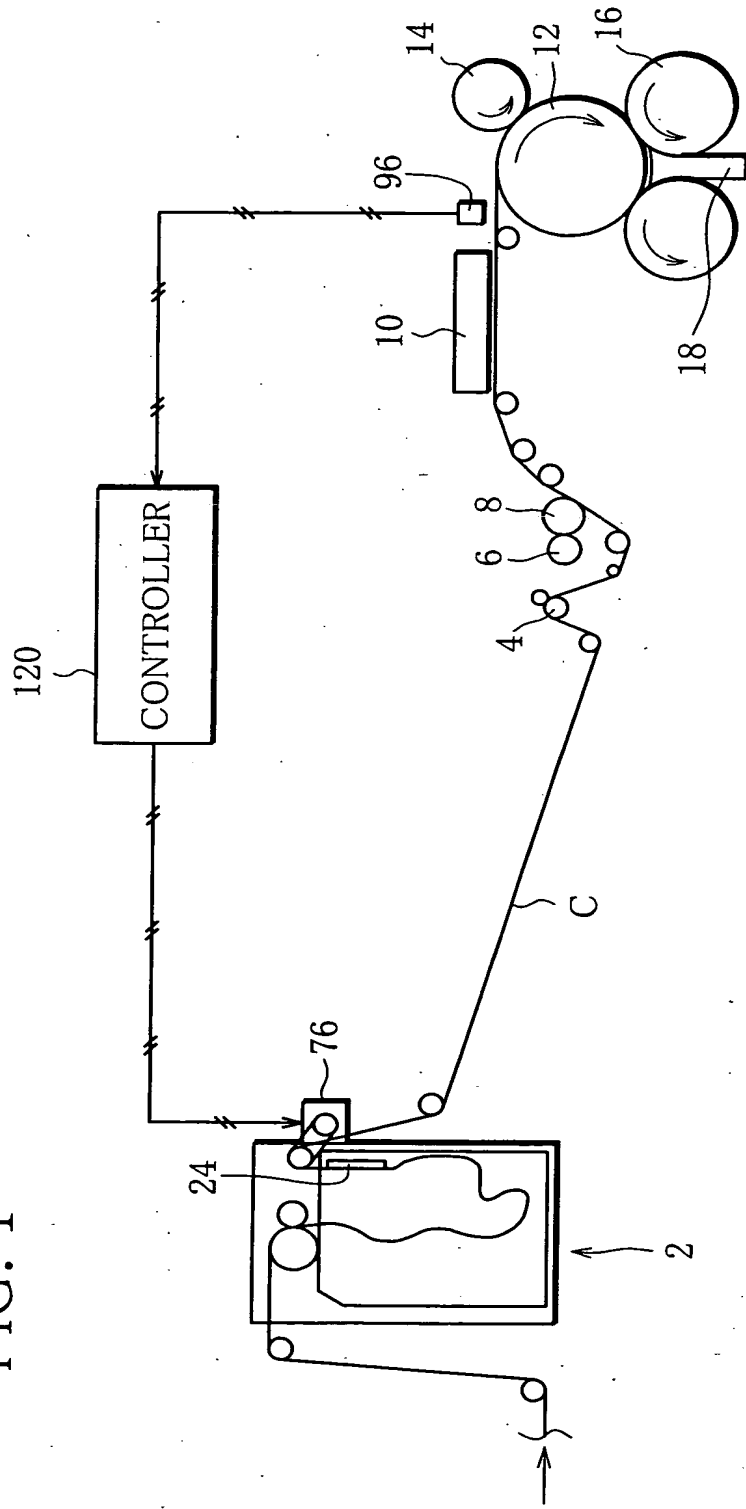


FIG. 1



TIP PAPER WINDING SECTION

FIG. 2

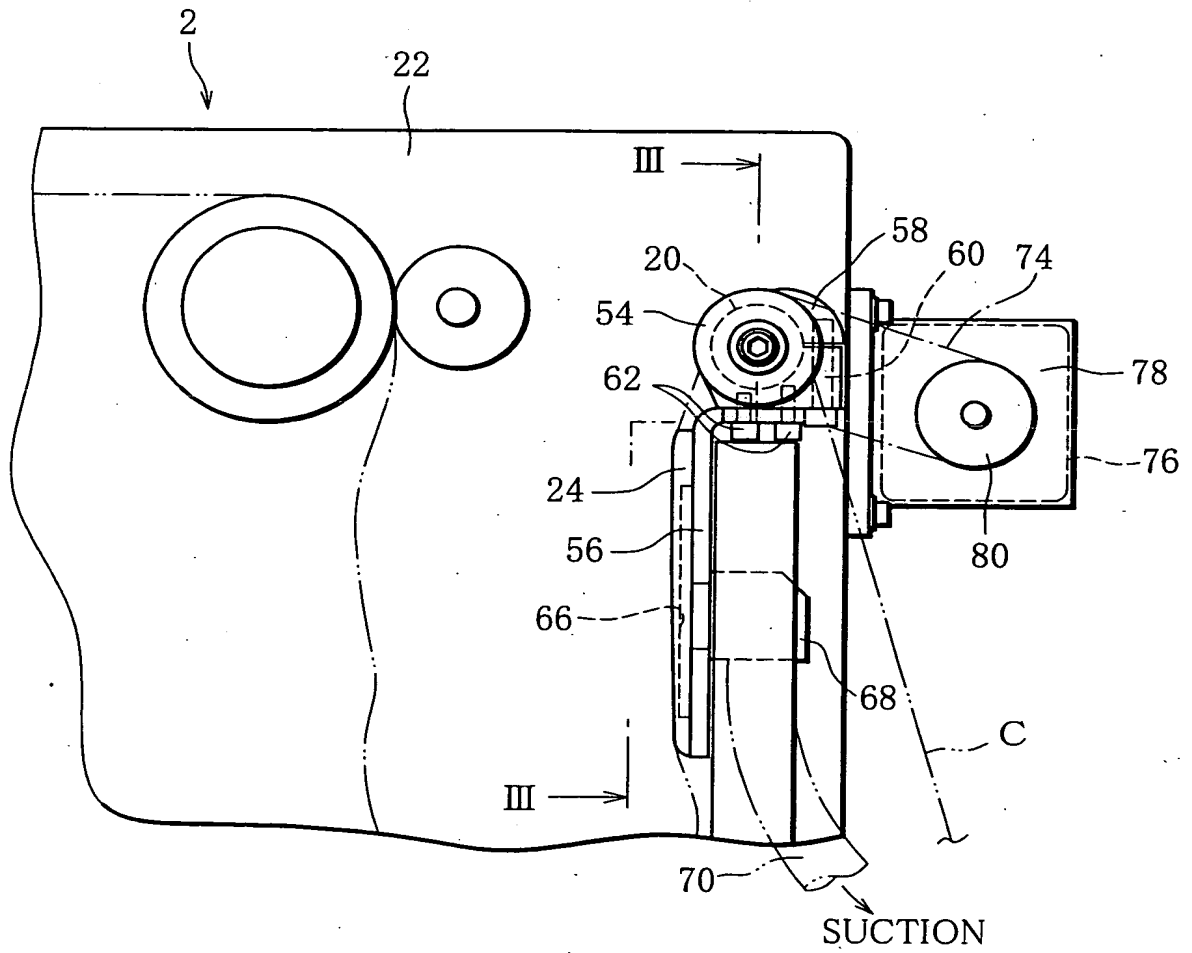


FIG. 3

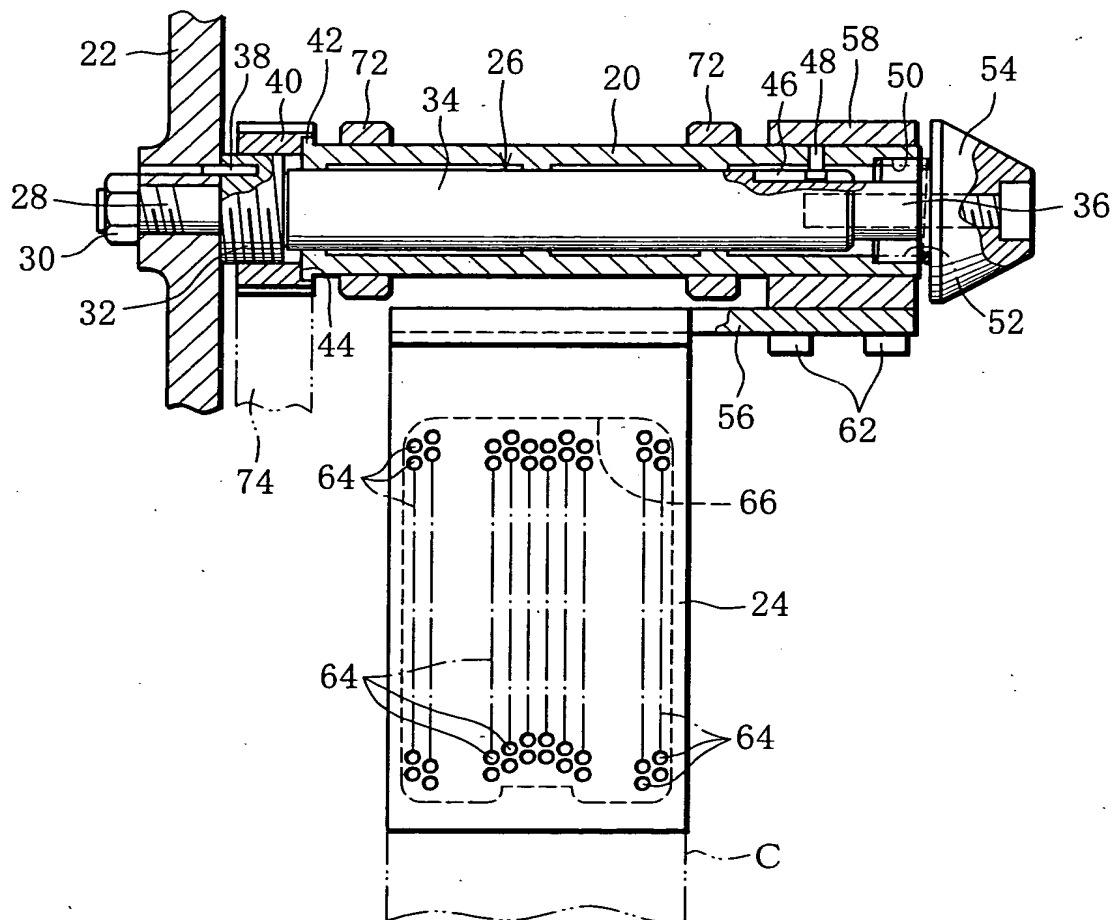
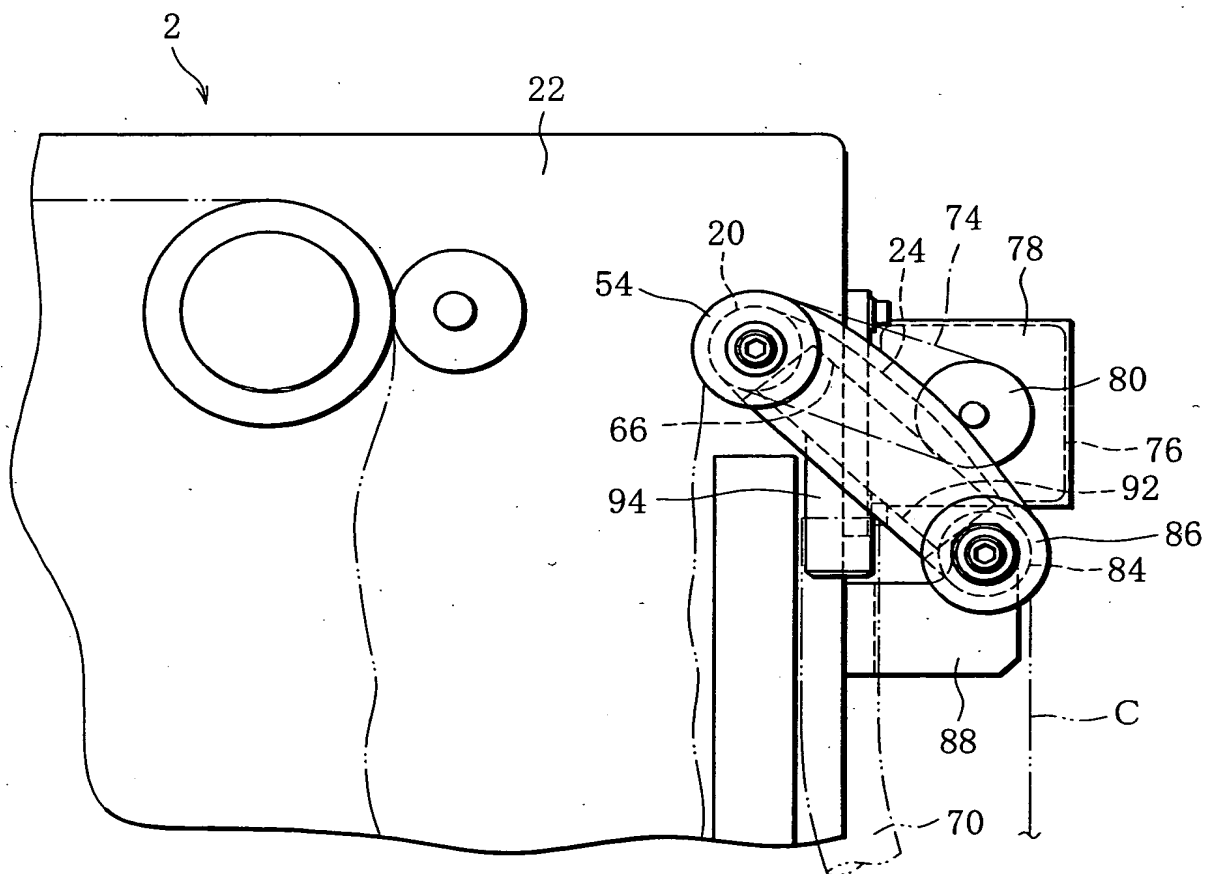


FIG. 4



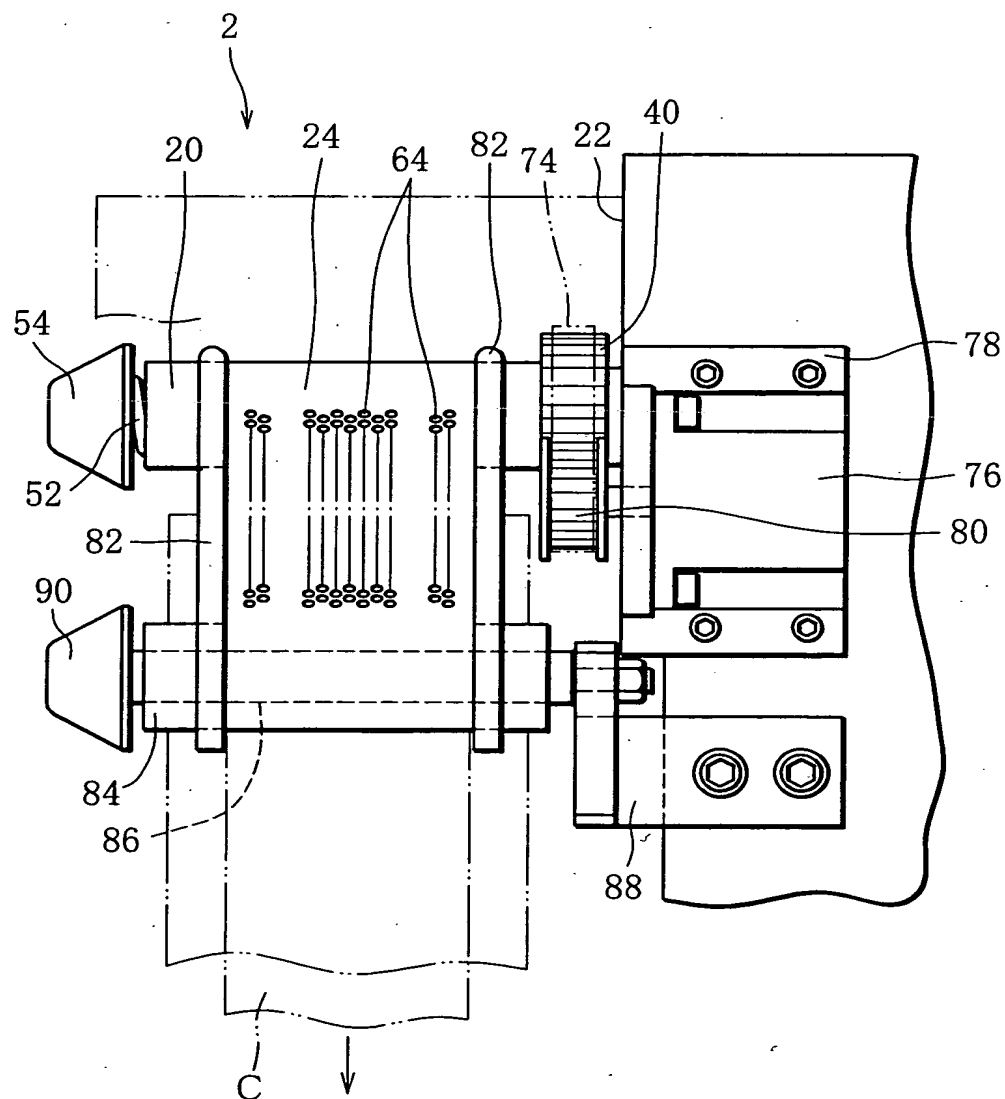


FIG. 6

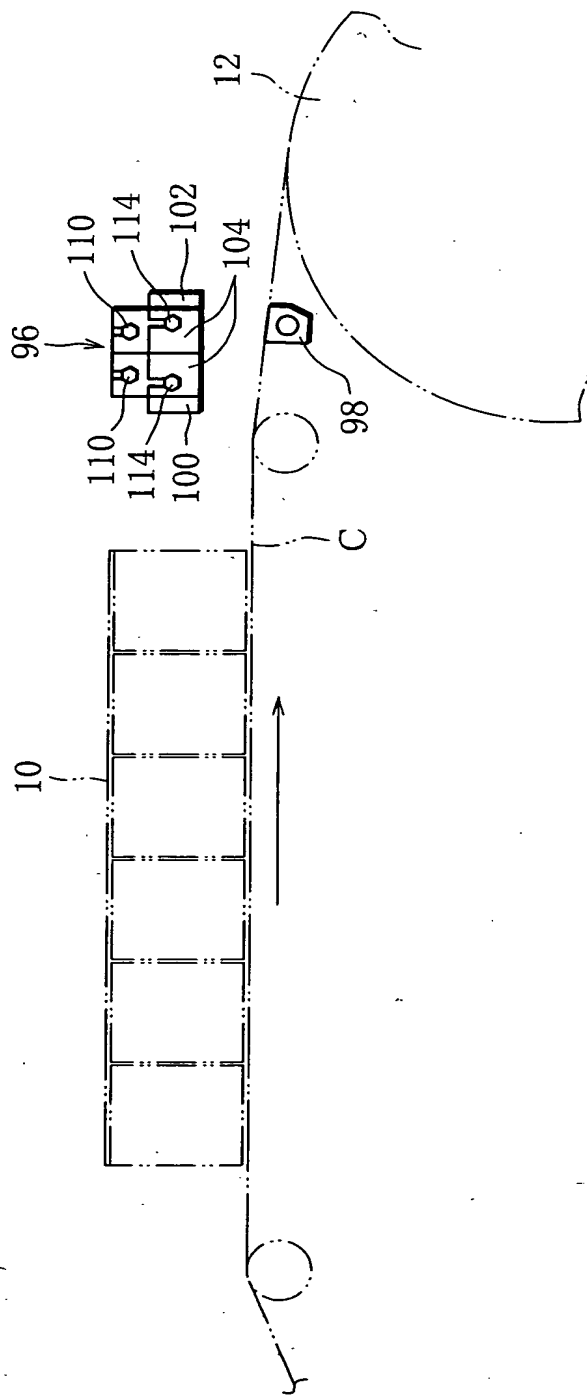


FIG. 7

